



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW1205G00231-3G-5
Job Sheet 176395



1L-SCAND

Part No: RBW1205G00231-3G-5 Job Qty: 12 ea

Part Name: Pressure Relief Plug (Modified B/O)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/23/18

Job Tracking No:

Due Date: 6/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00231-3G Rev 2 B IPP Rev A 18.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Machining-4		
100	Lathe Conv	12 pcs	6/11/18	6/11/18	0.50	0.75	Lathe Conv-2		
110	QC	12 pcs	6/11/18	6/11/18	0.00	0.00	QC2 Machining-5		
120	QC	12 pcs	6/11/18	6/11/18	0.00	0.00	QC8 Machining-5		
130	Packaging	12 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-2		
140	QC21-SA	12 Ea	6/11/18	6/11/18	0.00	0.00	QC21		

Part Op 100 - Machine as per DWG
Descriptions: 130 - IDENTIFY AND STOCK

21 JUL 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-2D	Plug	12 Ea (1 ea)	90-Start up Operation	5067847 (10x) ST326

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN814-2D	12	13	0

Part Specifications

Specifications could not be found.



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CANADA
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Plex 6/22/18 3:41 PM dart.logan.david

Container No: S089892



Part: RBW1205G00231-3G-5

Job No: 176395

Serial No/Batch: S089892

Revision: 2B

Inspector:

Exp Date:

Instructions:

Date: 07/09/18

5996
6722
6233
x2

SHIP
7-B

GA102

DART AEROSPACE LTD		Work Order:	176395
Description: Pressure Relief Plug		Part Number:	RBW1205600231-3G-5
Inspection Dwg: Same as P/N	Rev: 2B	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:	<i>JLL</i>	Checked by:	<i>mf</i>	QC Inspector:	
Date:	<i>18/7/9</i>	Date:	<i>18/07/10</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

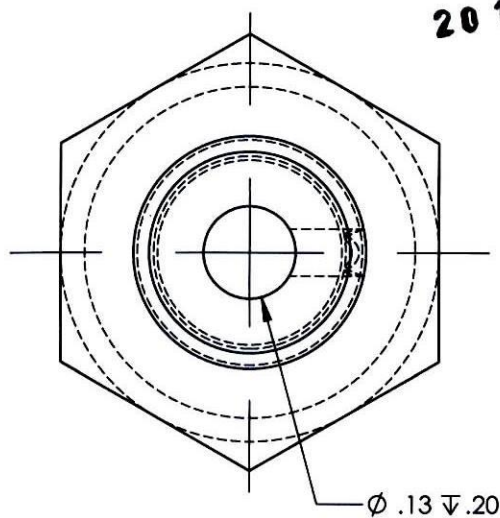
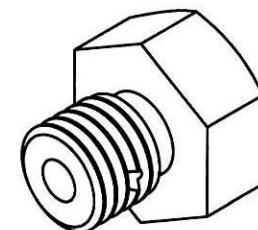
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

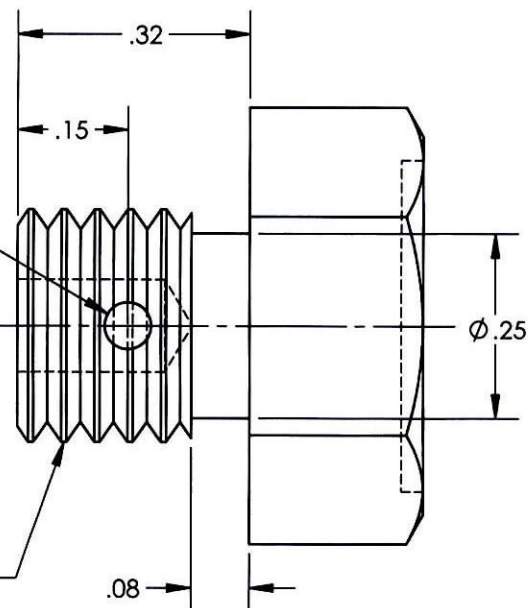
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **176395**
20180622
DL



Ø .06 ± .010

(5/16-24)

.08



⑤
PLUG

RED BARN MACHINE	
TITLE MAIN ROTOR DAMPER OIL ADAPTER	
DWG NO. RBW1205G00231-3G-5	REV 2B
MAT'L ALUMINUM	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 4:1	DATE 2/23/2011
SHEET 4 OF 5	